

FEG PLUS Module: 10-HFP-276-PVI

Tubular Ultrafiltration One-Inch Modules for Industrial Applications

PRODUCT DESCRIPTION				
KSS Part Number (KPN):	0711650			
Membrane Chemistry:	PVDF			
Membrane Type:	HFP (negatively charged)			
Membrane Area:	2.2 ft ² (0.20 m ²)			
Molecular Weight Cut-Off:	120,000 Dalton (nominal)			
Housing Construction:	CPVC			
Seal:	CPVC Insert (Epoxied in Place)			
Gasket:	Viton®			
Interconnecting Components:	See second page			

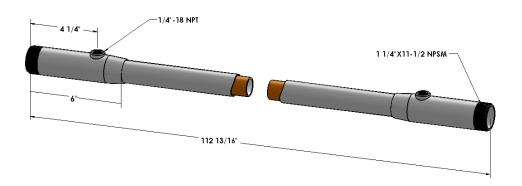
OPERATING AND DESIGN INFORMATION*						
Maximum Inlet Pressure:	90 psi @ 140°F (6.2 bar @ 60°C)					
Minimum Outlet Pressure:	5 psi (0.3 bar)					
Maximum Operating Temperature (at pH 8.0):	140°F (60°C)					
Maximum Permeate Side Back Pressure:	5 psi (0.3 bar)					
Maximum Feed Side Pressure Drop:	10 psi @ 140°F (0.7 bar @ 60°C)					
Allowable pH - Continuous Exposure:	2.0 - 10.0 @ 140°F (60°C)					
Allowable pH - Short Term Exposure:	1.5 - 10.5 @ 140°F (60°C)					
Allowable pH - Short Term Exposure:	1.5 - 10.5 @ 140°F (60°C)					

^{*}Consult KSS Process Technology Group for specific applications.

FEED FLOW VS. PRESSURE DROP**							
Circulation Flow		Crossflow Velocity		Pressu	Pressure Drop		
gpm	m³/hr	fps	m/s	psi	bar		
19	4.3	7.8	2.4	2.0	0.14		
30	6.8	12.3	3.7	4.3	0.30		
38	8.6	15.5	4.7	6.0	0.41		

^{**}Data based on Water at 77° F (25°C) and specific gravity of 1.0. Circulation rates exhibit variances of 15%.

NOMINAL DIMENSIONS



OPERATING GUIDELINES

Ancillary Parts

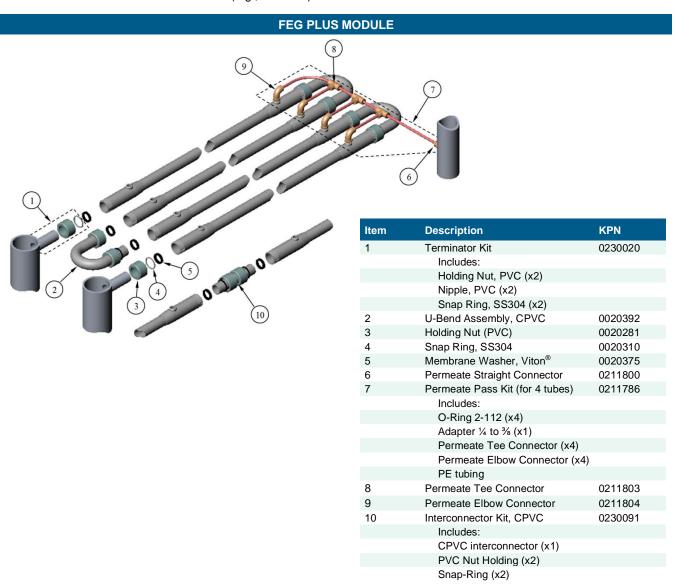
KSS recommends that these membranes be used with KSS supplied ancillary parts. Sealing is provided by o-rings and gaskets. No additional sealing compound or tape is recommended for use on threaded connections.

Membrane Incompatibility

Prior to exposing the membrane to any chemical, the chemical should be reviewed by Koch Separation Solutions. Aside from the listed chemicals below, synthetic coolants, semi-synthetic coolants, kerosenes, naphtha, gasoline, floc polymers may affect membrane performance.

Chemicals that should be avoided include the following:

- Aprotic Solvent (e.g., Dimethyl Formamide, Dimethyl Acetamide, N-Methyl Pyrolidine, etc.)
- Chlorinated Solvents (e.g., Methylene Chloride, Chloroform, Carbon Tetrachloride, etc.)
- **Ketones** (e.g., Acetone, Diacetone Alcohol, etc.)
- Silicones or Silicone based Defoamers (e.g., Siloxane)



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