1 IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier
KOCHTREAT® 75

General Use
Antiscalant

MANUFACTURER/IMPORTER/SUPPLIER/DISTRIBUTOR INFORMATION

Company Name
John R Hess & Company, Inc.

Address
400 Station St
Cranston, RI 02910
USA

Telephone
(401) 785-9300 (800) 556-4377

E-mail
custerv@jrhess.com

Emergency Phone Numbers
Chemtrec 1-800-424-9300 (Spill, Leak, Fire, Exposure, Accident)
+1 (703) 527-3887 (outside USA)

2 HAZARDS IDENTIFICATION

CLASSIFICATION OF THE SUBSTANCE OR MIXTURE

Eye Irritation
Category 2B

Label elements

Pictogram

Signal Word: Warning

HAZARD STATEMENTS

H319 - Causes serious eye irritation.
PRECAUTIONARY STATEMENTS
P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice/ attention.

OTHER HAZARDS
May be irritating to the skin and respiratory tract
**See "toxicological information" (section 11) for more information

FLAMMABILITY HAZARDS NON-COMBUSTIBLE

REACTIVITY HAZARDS STABLE

POTENTIAL HEALTH EFFECTS, SKIN
MAY BE IRRITATING. Repeated or prolonged skin contact may cause reddening, itching and inflammation.

POTENTIAL HEALTH EFFECTS, EYE
SEVERELY IRRITATING. Contact may cause pain and severe reddening and inflammation of the conjunctiva.

POTENTIAL HEALTH EFFECTS, INHALATION
Breathing of the mists, vapors or fumes may irritate the nose, throat and lungs. Symptoms may include sore throat, coughing, labored breathing, sneezing and burning sensation, depending on the concentration and duration of exposure.

Overexposure to this material may cause systemic damage including target organ effects listed under "Toxicological Information" (Section 11).

Other specific symptoms of exposure are listed under "Toxicological Information" (Section 11).

POTENTIAL HEALTH EFFECTS, INGESTION
May cause irritation of the mouth, throat and gastrointestinal tract. Symptoms may include salivation, pain, nausea, vomiting and diarrhea.

Aspiration into lungs may cause chemical pneumonia and lung damage.

3 COMPOSITION I INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>Concentration*</th>
<th>Exposure Limits I Health Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHOSPHONIC ACID, (1-HYDROXYETHYLIDENE)BIS-</td>
<td>2809-21-4</td>
<td>7 - 13 %</td>
<td>ND</td>
</tr>
</tbody>
</table>

*Values do not reflect absolute minimums and maximums; these values are typical which may vary from time to time.

WHMIS Classification: D2B
4 FIRST AID MEASURES

SKIN
Immediately flush skin with plenty of water, for at least 15 minutes, while removing contaminated clothing and shoes. GET IMMEDIATE MEDICAL ATTENTION.

Place contaminated clothing in closed container for storage until laundered or discarded. If clothing is to be laundered, inform person performing operation of contaminant's hazardous properties. Discard contaminated leather goods.

EYE
Flush immediately with large amounts of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. GET IMMEDIATE MEDICAL ATTENTION.

INHALATION
Remove to fresh air. If not breathing, institute rescue breathing. If breathing is difficult, ensure airway is clear and give oxygen.

Keep affected person warm and at rest. GET IMMEDIATE MEDICAL ATTENTION.

INGESTION
Keep affected person warm and at rest. GET IMMEDIATE MEDICAL ATTENTION.

Never give anything by mouth to an unconscious person. Do not induce vomiting because of danger of aspirating liquid into lungs, causing serious damage and chemical pneumonitis.

Have victim rinse mouth thoroughly with water, then drink 2 to 8 oz. (60 to 240 ml) of water. If vomiting occurs naturally, have the victim lean forward to reduce risk of aspiration. Repeat administration of water. Quickly transport to emergency care facility.

5 FIRE FIGHTING MEASURES

HAZARDOUS COMBUSTION PRODUCTS
Combustion may produce COx, POx, phosphine.

EXTINGUISHING MEDIA
Material itself will not burn.

BASIC FIRE FIGHTING PROCEDURES
Evacuate area and fight fire from a safe distance.

Use extinguishing agent suitable for type of surrounding fire. Use water spray to cool adjacent structures and to protect personnel. Shut off source of flow if possible.

Firefighters must wear MSHA/NIOSH approved positive pressure breathing apparatus (SCBA) with full face mask and full protective equipment.

UNUSUAL FIRE & EXPLOSION HAZARDS
None known.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point</td>
<td>WILL NOT FLASH</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>ND</td>
</tr>
<tr>
<td>Flammability Limits in Air, Lower, % by Volume</td>
<td>ND</td>
</tr>
<tr>
<td>Flammability Limits in Air, Upper, % by Volume</td>
<td>ND</td>
</tr>
</tbody>
</table>
6  ACCIDENTAL RELEASE MEASURES

EMERGENCY ACTION
Keep unnecessary people away. Isolate spill area and keep unnecessary people away.

ENVIRONMENTAL PRECAUTIONS
If product is released to the environment, take immediate steps to stop and contain release. Caution should be exercised regarding personnel safety and exposure to the released product. Notify local, provincial and/or federal authorities, if required.

SPILL OR LEAK PROCEDURE
Large spills may be neutralized with dilute alkaline solutions of soda ash or lime. Stop leak when safe to do so.

Do not touch or walk through spilled material.

See Exposure Controls/Personal Protection (Section 8).

7  HANDLING & STORAGE

HANDLING
This material should be stored and shipped in plastic or plastic lined containers. Do not use with materials or equipment sensitive to acidic solutions.

Do not eat, drink or smoke in areas of use or storage.

STORAGE
Avoid contact with strong oxidizers, bases, and metals. Store in tightly closed containers in cool, dry area away from heat and incompatibles.

Empty containers may contain product residue. Do not reuse without adequate precautions.

8  EXPOSURE CONTROLS I PERSONAL PROTECTION

ENGINEERING CONTROLS
General or local exhaust ventilation and other forms of engineering controls are the preferred means for controlling exposures.

EYE PROTECTION: PERSONAL PROTECTION EQUIPMENT (PPE)
Wear chemical safety goggles to prevent eye contact. Have eye washing facilities readily available where eye contact can occur.

SKIN PROTECTION: PERSONAL PROTECTION EQUIPMENT (PPE)
Avoid skin contact with this material. If skin contact is anticipated, protective clothing, including impervious gloves, should be worn. Protective glove materials include, but are not limited to natural rubber, neoprene or nitrile.

Additional protection may be necessary to prevent skin contact including use of apron, arm covers, face shield, or boots. Provide safety showers at any location where skin contact can occur.

Use good personal hygiene.

RESPIRATORY PROTECTION: PERSONAL PROTECTION EQUIPMENT (PPE)
A NIOSH/NIOSH approved air purifying respirator with an acid vapor cartridge or canister may be appropriate under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection
provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

9 PHYSICAL & CHEMICAL PROPERTIES
ODOR AND APPEARANCE
CLEAR, COLORLESS LIQUID WITH AN SLIGHT ODOR

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>212 °F (100 °C)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.1 - 1.2</td>
</tr>
<tr>
<td>Melting Point</td>
<td>ND</td>
</tr>
<tr>
<td>Percent Volatile</td>
<td>&gt; 80</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>17 mm Hg @ 20° C (68° F)</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>ND</td>
</tr>
<tr>
<td>Bulk Density</td>
<td>8.8 - 9.8 LBSIGAL</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>100 %</td>
</tr>
<tr>
<td>Octanol:Water Partn</td>
<td>ND</td>
</tr>
<tr>
<td>Volatile Organic</td>
<td>NA</td>
</tr>
<tr>
<td>Pour Point</td>
<td>NA</td>
</tr>
<tr>
<td>pH Value</td>
<td>4 - 5</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>ND</td>
</tr>
<tr>
<td>Viscosity</td>
<td>64</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>ND</td>
</tr>
<tr>
<td>Molecular Formula</td>
<td>NA</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>ND</td>
</tr>
<tr>
<td>Chemical Family</td>
<td>ORGANIC PHOSPHONATES</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>ND</td>
</tr>
</tbody>
</table>

10 STABILITY & REACTIVITY
STABILITY/INCOMPATIBILITY
Incompatible with bases, and oxidizers. Avoid contact with metals. See precautions under Handling & Storage (Section 7).

HAZARDOUS REACTIONS/DECOMPOSITION PRODUCTS
Combustion may produce COx, POx, phosphine, acid fumes.

11 TOXICOLOGICAL INFORMATION
ROUTES OF EXPOSURE
Inhalation, ingestion, skin and eye contact.

LD50
LD50: Skin (rabbit) > 7940 mg/kg
LD50: Oral (rat) > 2,000 mg/kg

TOXICOLOGICAL DATA
Acute or chronic overexposure to this material or its components may cause systemic toxicity, including adverse effects to the following: skin, eye, teeth, blood and respiratory system.

Exposure to components of this material may cause the following specific symptoms, depending on the concentration and duration of exposure: chronic obstructive pulmonary disease, erosion of teeth and chest pains. Other symptoms of exposure may include the following: cardiovascular collapse, acidosis, bloody diarrhea, bloody vomit and shock.
PRE-EXISTING CONDITIONS AGGRAVATED BY EXPOSURE
Pre-existing medical conditions which may be aggravated by exposure include disorders of the skin, eye respiratory and cardiovascular systems.

12 ECOLOGICAL INFORMATION
ECOTOXICOLOGICAL INFORMATION
Not toxic to aquatic organisms and not suspected of long-term adverse effects in the aquatic environment.

13 DISPOSAL CONSIDERATIONS
WASTE DISPOSAL
This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261).

The transportation, storage, treatment and disposal of RCRA waste material must be conducted in compliance with 40 CFR 262, 263, 264, 268 and 270. Disposal can occur only in properly permitted facilities. Check state and local regulations for any additional requirements as these may be more restrictive than federal laws and regulations. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate. Disposal of this material must be conducted in compliance with all federal, state and local regulations.

In Canada, wastes should be disposed of according to federal, state, provincial and local regulations.

14 TRANSPORT INFORMATION
BILL OF LADING - BULK (U. S. DOT)
Non-Regulated
BILL OF LADING - NON-BULK (U. S. DOT)
Non-Regulated
The above description may not cover shipping in all cases, please consult 49 CFR 172.101 for specific shipping information.

15 REGULATORY INFORMATION
FEDERAL REGULATIONS
All components of this product are listed on the TSCA Inventory.

This product, as supplied, contains no hazardous substances regulated under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302), or any extremely hazardous substances regulated under the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355), and thus a release of this product as supplied has no reporting requirements under these regulations.

Check state and local regulations for any additional requirements as these may be more restrictive than federal laws and regulations. Failure to report may result in substantial civil and criminal penalties.

This product does not contain toxic chemicals (in excess of the applicable de minimis concentration) that are subject to the annual toxic chemical release reporting requirements of the Superfund Amendments and Reauthorization Act (SARA) Section 313 (40 CFR 372).

There may be specific regulations at the local, regional or state/provincial level that pertain to this product.
SARA TITLE III RATINGS
Immediate Hazard: X  Delayed Hazard: X  Fire Hazard: -  Pressure Hazard: -  Reactivity Hazard: -

STATE REGULATIONS
Based on available information this product does not contain any components or chemicals currently known to the State of California to cause cancer, birth defects or reproductive harm at levels which would be subject to Proposition 65. Reformulation, use or processing of this product may affect its composition and require re-evaluation.

PENNSYLVANIA - Non-hazardous ingredients present at >3%: Water, CAS# 7732-18-5.

INTERNATIONAL REGULATIONS
CANADA
All known major components of this product are listed on the Canadian DSL.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and this SDS contains all the information required by the CPR.

WHMIS Classification: D2B

WHMIS RATINGS
Compressed  Flammable/Combustible  -Oxidizer  -  Acutely Toxic  
Other Toxic  Bio Hazardous  -Corrosive  -  Dangerously Reactive

16 OTHER INFORMATION
HAZARDOUS MATERIAL INFORMATION SYSTEM (U.S.A.)

Health  * 2 0 0
Flammability  0 0 0
Physical hazards

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

NATIONAL FIRE PROTECTION ASSOCIATION (U.S.A.)
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interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals.
The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA
325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the
704 systems to classify chemicals does so at their own risk.

Prepared By:       HSE Department
Issue Date:   06/10/2017
Version:     2
Precedes:  09/25/2015

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